

Work Order ID 141792

Thursday, February 11, 2016 1:32:43 PM

141792

Page 1

Item ID: PB67-43001-149-2

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Side Plate

Start Date: 2/11/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 2/11/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

B67-43001-149

C

130

0.00

130

Small Fab

Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK:
2 X PB67-43001-149 B114062

COUNTER SINK AS PER DWG

2 Cpl 16.02.11

140

0.00

140

QC

QC5- Inspect part completeness to step on W/O

Memo

0.00

Quality Control

DAS
30
9-89

2 16/02/11

Work Order ID 141792***141792***

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Required Date: 2/11/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Identify as per dwg & Stock Location: <i>MEZZ 2</i>	0.00							
150									
Packaging	Memo <i>w/o</i>	0.00				<i>2</i>		<i>PC16.02/1</i>	
Packaging	<i>139184</i>								
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00						<i>MCS</i>	<i>FEB 19 2016</i>
Quality Control									

MCS FEB 18 2016

Picklist Print

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Work Order ID: 141792

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Parent Item: PB67-43001-149-2

PR67-43001-149-2

Parent Item Name: Side Plate

Start Date: 2/11/2016

Required Date: 2/11/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 14.12.15 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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PB67-43001-149

Manufactured No

Each

2.0000

2

PR67-43001-149

Side Plate

PL 16.02.11

Location

Loc Qty

Loc Code

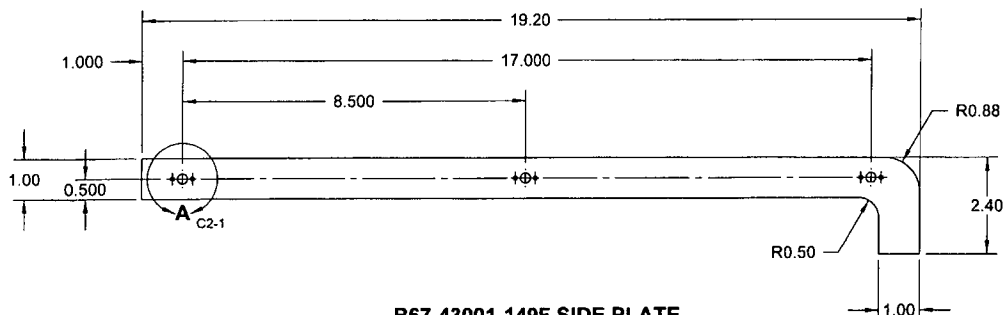
Mezz

2

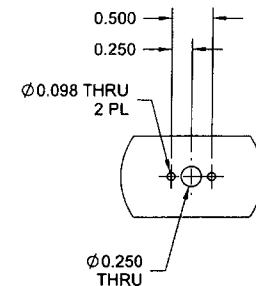
114062

2

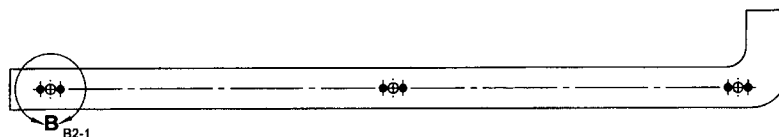
2



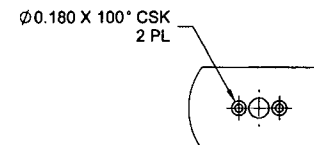
B67-43001-149F SIDE PLATE



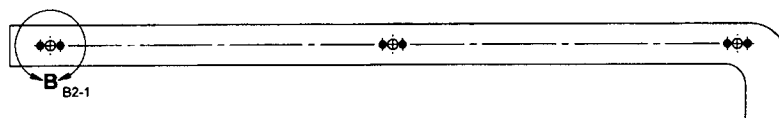
DETAIL A 07-1
SCALE 2X, 3 PL



B67-43001-149-1 SIDE PLATE
(MAKE FROM B67-149F)



DETAIL B 07-1
SCALE 2X, 3 PL



B67-43001-149-2 SIDE PLATE
(MAKE FROM B67-149F)

141792

RELEASED
2009-09-24

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.090 THICK
PER AMS-QQ-A-250/11 OR AMS 4025/4027
REF. DART SPEC. M6061T6S.090
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.18 lbs

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 24 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.03.03
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED	AS	DRAWING NO.		REV.
MFG. APPR.		B67-43001-149		SHEET 1 OF 1
APPROVED		TITLE		SCALE
DE APPR.	N/A	SIDE PLATE		NT
DATE	09.03.03	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		